

# Fuel production on Mars with the Sabatier Electrolyzer



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# We are developing a solar-powered device that upgrades $\text{H}_2\text{O}$ and $\text{CO}_2$ into $\text{O}_2$ and $\text{CH}_4$



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Combine  $\text{H}_2\text{O}$  electrolysis for  $\text{H}_2$  formation with Sabatier chemistry to upgrade  $\text{CO}_2$  to  $\text{CH}_4$  in a single device

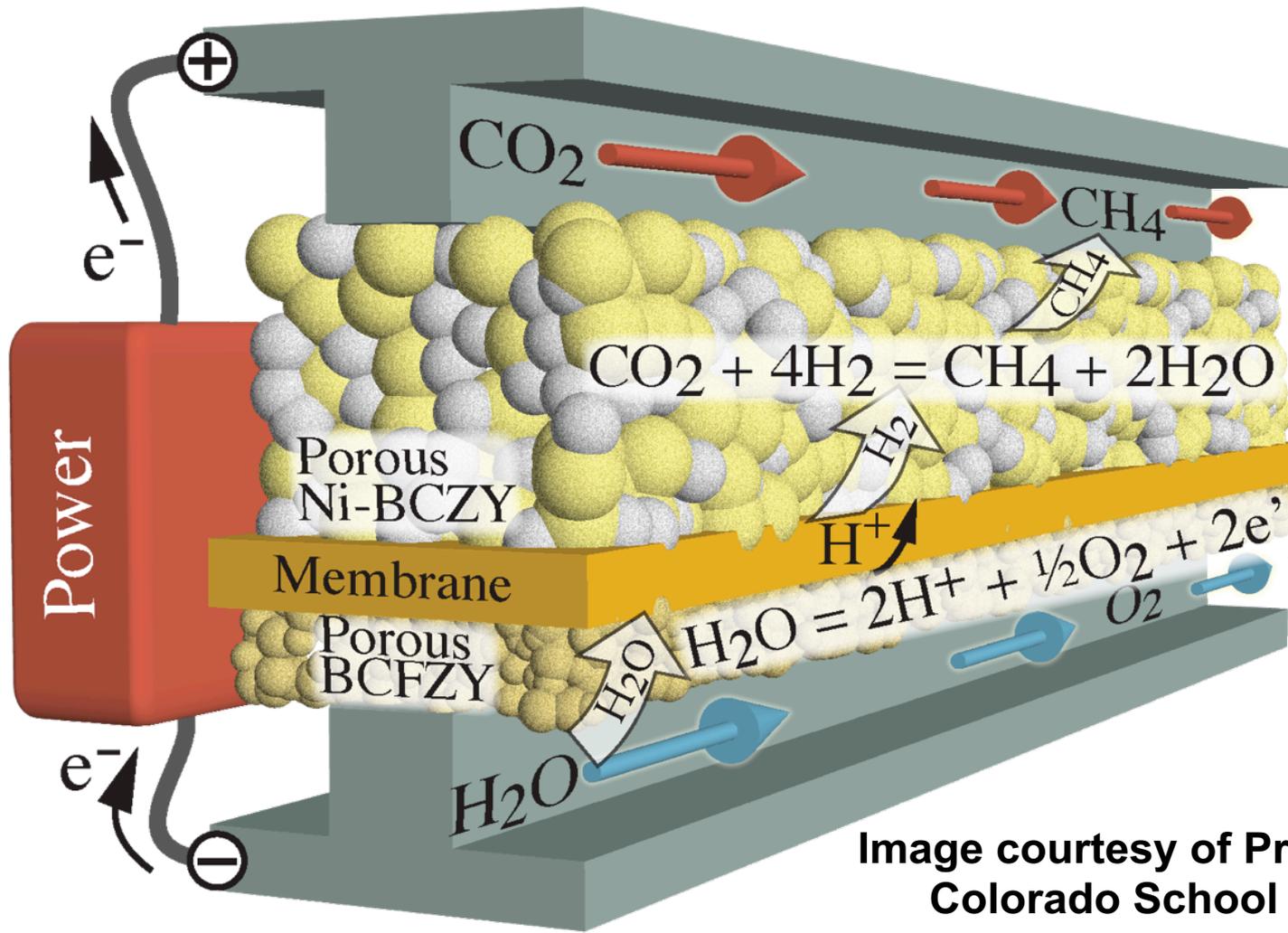


Image courtesy of Prof. R.J. Kee,  
Colorado School of Mines

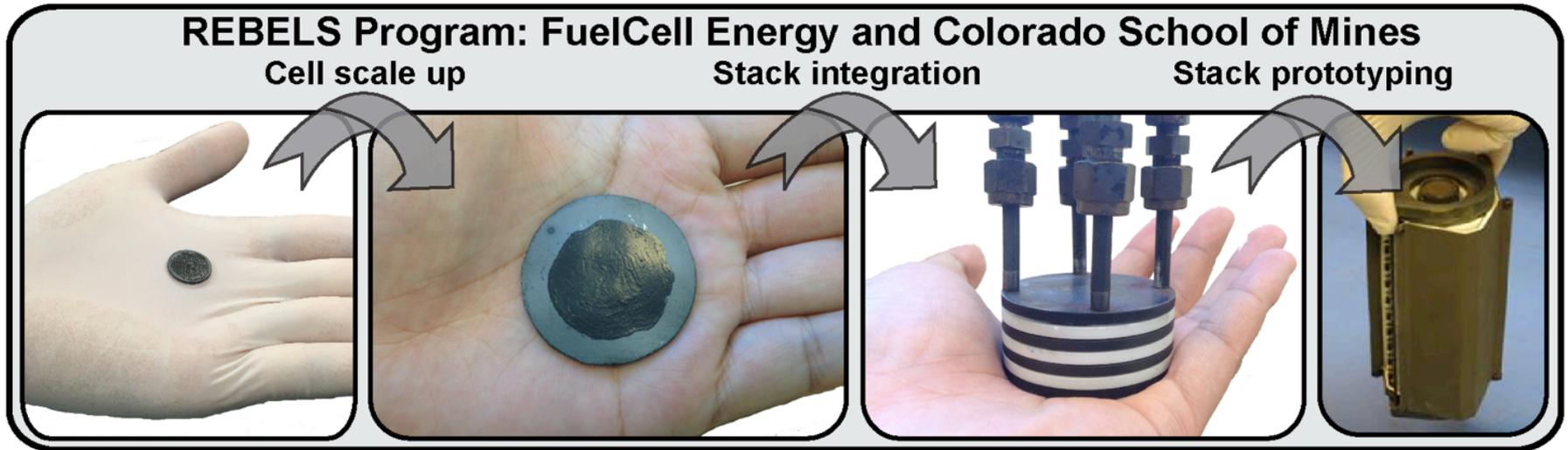
# Our “Sabatier Electrolyzer” to make fuel & O<sub>2</sub> on Mars leverages our programs on proton-conducting ceramics



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- ARPA-E REBELS: Proton conducting ceramic fuel cells (5 years)
- ARPA-E REFUEL: NH<sub>3</sub> synthesis with protonic ceramics (3.5 yrs)
- EERE HTWS: Proton-conducting ceramics electrolyzers (2 yrs)
- FE NETL: CO<sub>2</sub>-to-Fuels through electrochemical catalysis (2 yrs)
- NASA NSTRF: Making fuel on Mars with protonic ceramics (2 yrs)



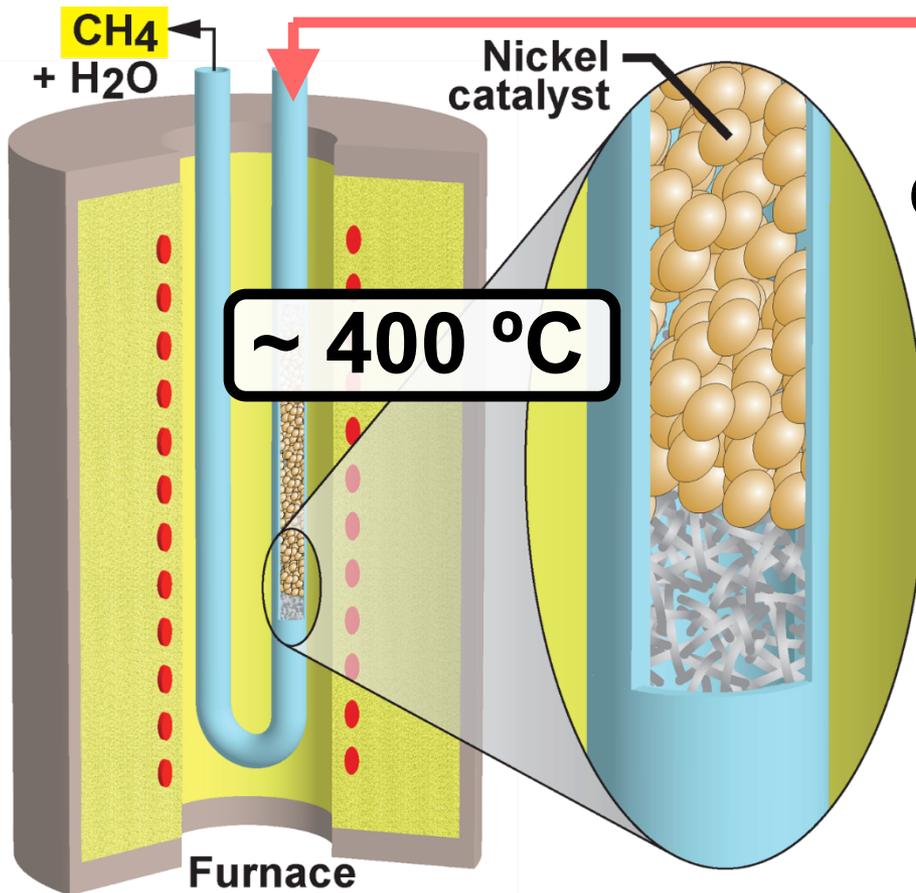
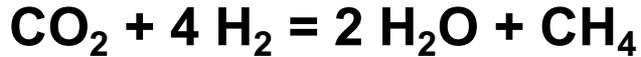
# NASA's current CH<sub>4</sub>-synthesis approach utilizes two separate devices: electrolyzer + Sabatier reactor



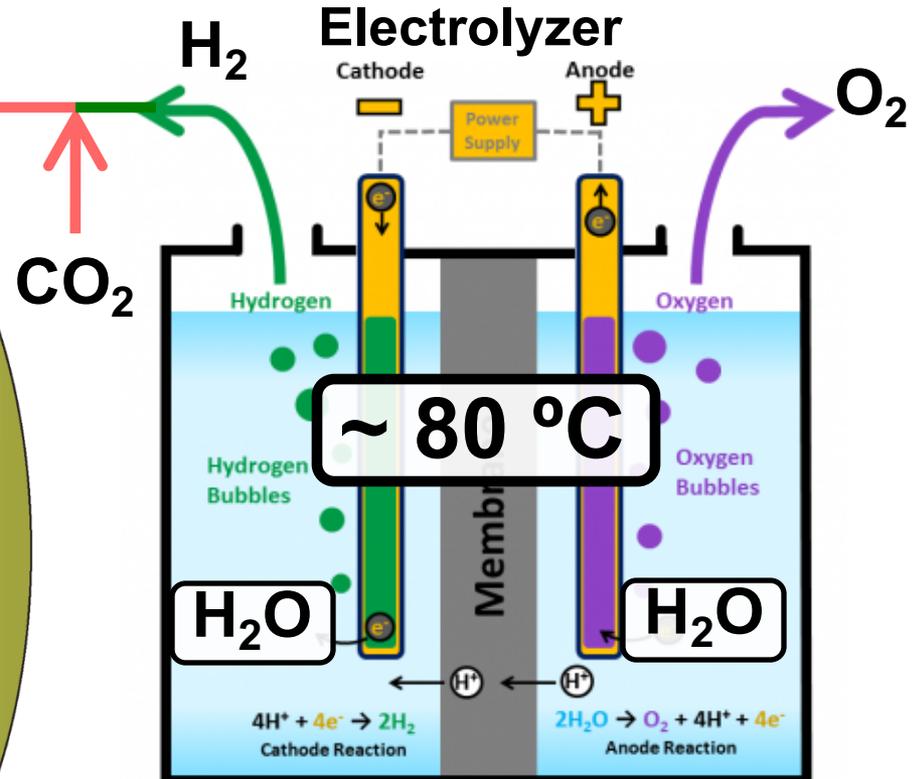
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## Sabatier Packed-Bed Reactor



## Polymer Electrolyte Membrane Electrolyzer



- Thermally incompatible
- Inefficient (~ 25%)
- Power intensive
- Heavy

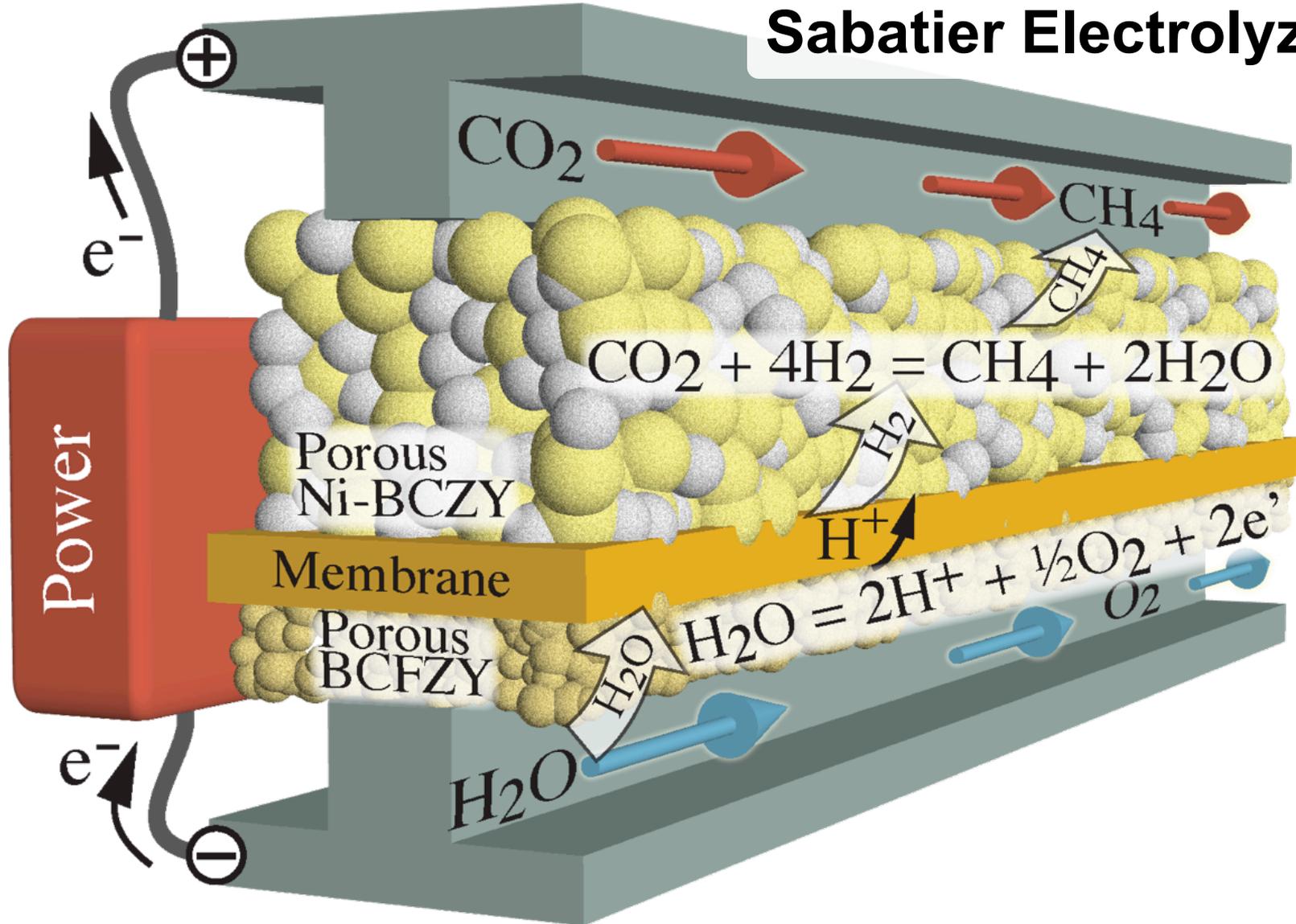
In contrast, our Sabatier Electrolyzer combines  $H_2$  and  $CH_4$  synthesis into a single device



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# Sabatier Electrolyzer



# Our Sabatier Electrolyzer harness the unique properties of protonic-conducting ceramic materials

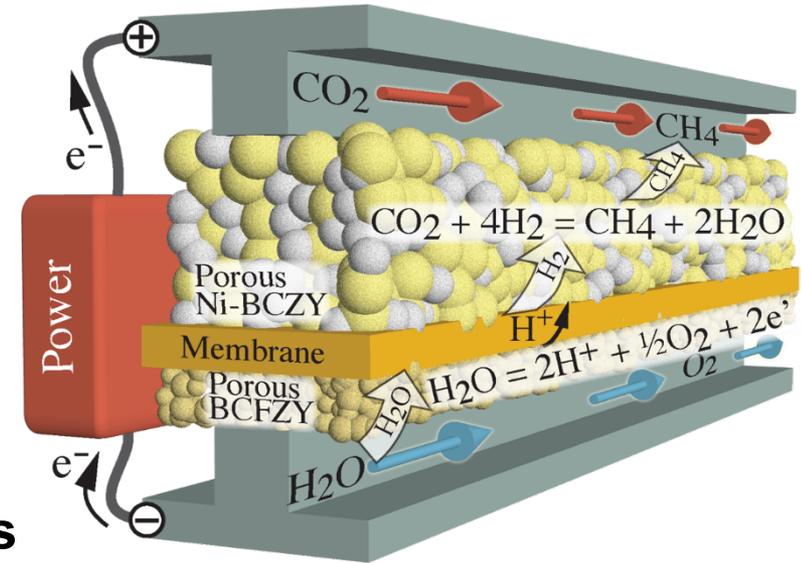


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## Protonic-ceramic materials properties

- 400 – 500 °C operation
- Small charge carrier ( $H^+$ )
- Efficiency can reach 75%



## There are many fuel-synthesis questions

- Are these novel materials stable in Martian atmospheres?
  - The  $BaCe_{0.4}Zr_{0.4}Y_{0.1}Yb_{0.1}O_{3-d}$  material may break down
    - Exposure to  $CO_2$
    - Carbon deposition within the fuel electrode
    - Electrode failure during steam electrolysis
- What is the  $CO_2$  conversion and  $CH_4$  selectivity in this Sabatier Electrolyzer architecture?

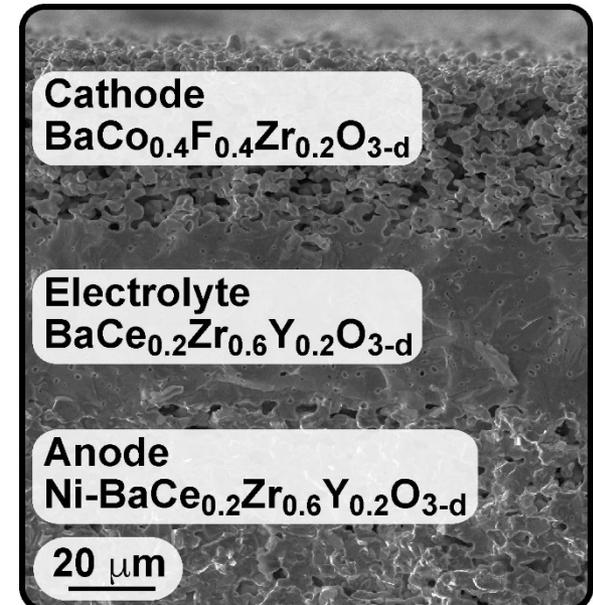
# We have developed cell-fabrication methods to increase cell size “beyond the button”



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- Solid-state reactive sintering (SSRS) for both button and prototype cell fabrication
  - Simultaneous BCZY phase formation and cell fabrication
  - **Single 1450 °C sintering step combines  $\text{BaCe}_{0.4}\text{Zr}_{0.4}\text{Y}_{0.1}\text{Yb}_{0.1}\text{O}_{3-d}$  calcination & cell fabrication**
  - $\text{BaCO}_3$ ,  $\text{CeO}_2$ ,  $\text{ZrO}_2$ ,  $\text{Y}_2\text{O}_3$ , trace NiO
  - Manufacturing cost drastically reduced
- Prototype cells utilize dry pressing of anode and dip coating of electrolyte
  - Anode: 55% NiO : 45% BCZY26
  - Electrolyte: BCZY26, no NiO added
- $\text{BaCo}_{0.4}\text{Fe}_{0.4}\text{Zr}_{0.2}\text{O}_{3-d}$  cathode
  - Triple-conducting electrode ( $\text{H}^+$ ,  $\text{O}^{2-}$ ,  $\text{e}'$ )



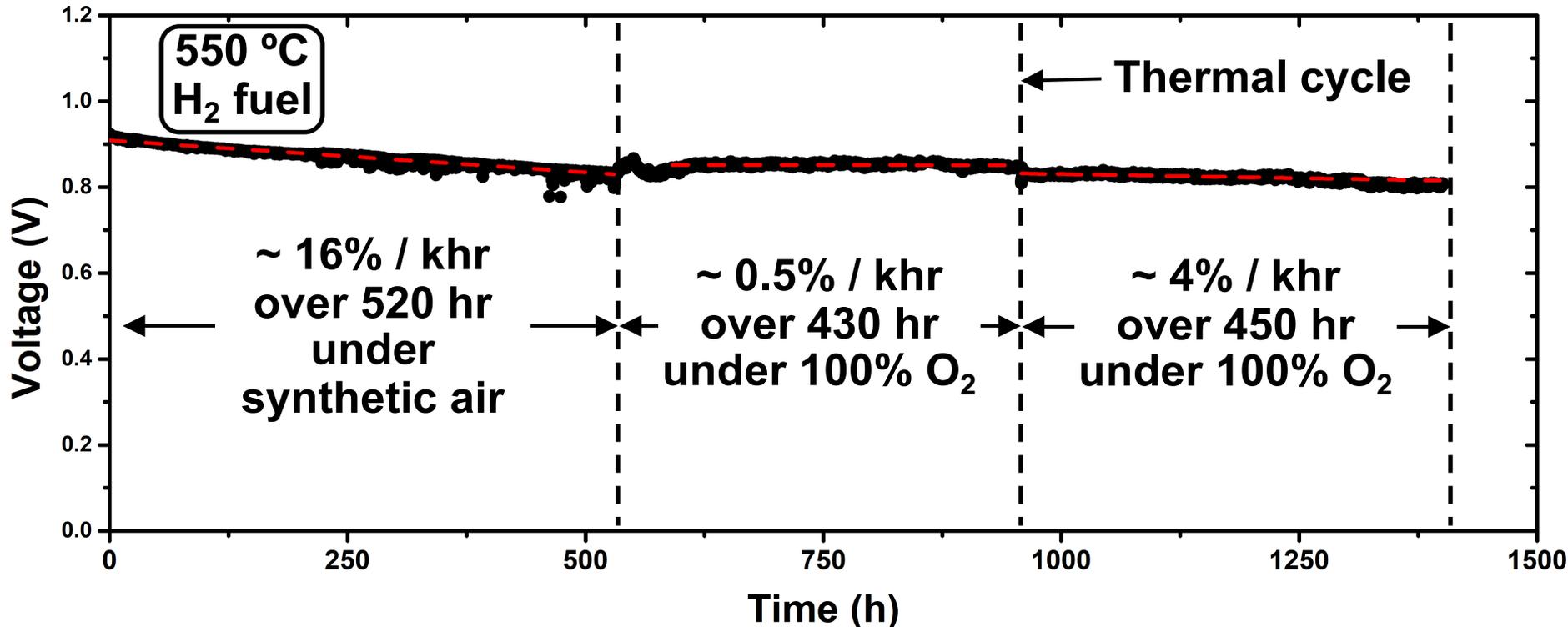
# We have shown very stable performance during electricity generation in “fuel-cell mode”



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## Degradation protonic-ceramic fuel cell over 1400 hours of operation



Can we reproduce this durability during methane synthesis?

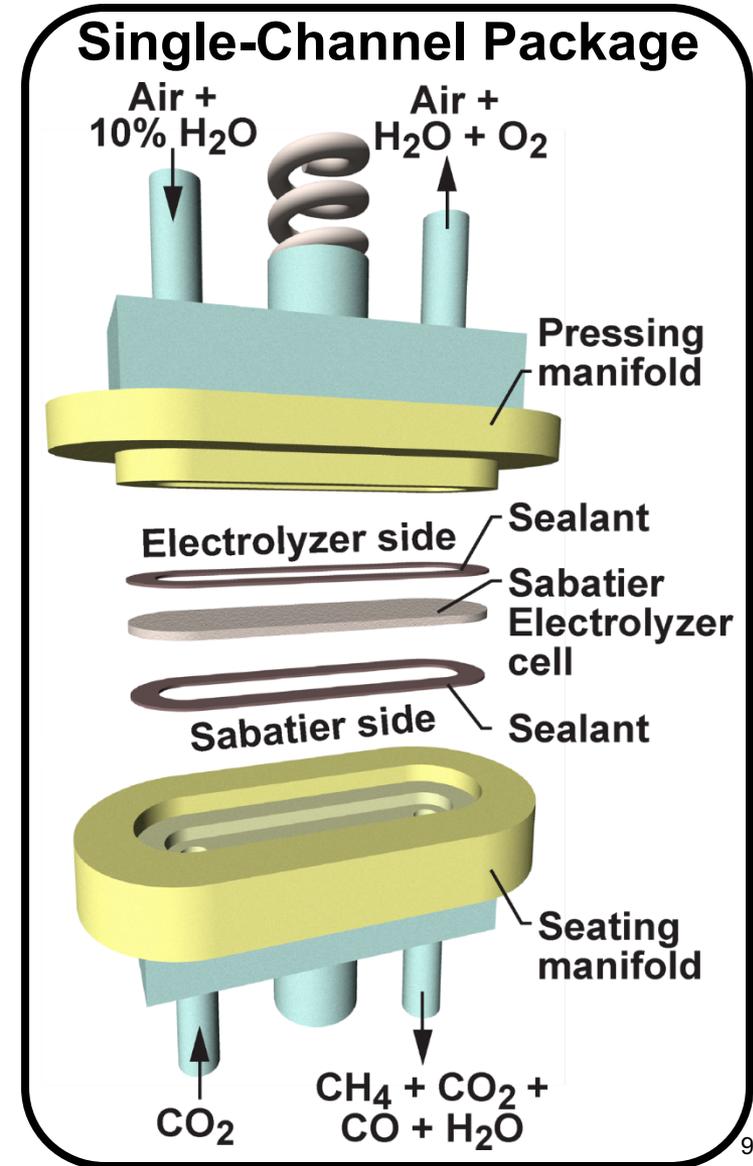
# We package the Sabatier Electrolyzer to accurately quantify $\text{CO}_2$ conversion & $\text{CH}_4$ selectivity



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- **Single-channel package features**
  - Simulates conditions within a larger-scale, multi-cell, multi-channel stack
  - Gases flow along and diffuse into catalytic cell electrode
  - Unlike packed-bed Sabatier reactor
  - Explore conversion & selectivity over wide operational space
- **Operating parameters of interest**
  - Temperature
  - Gas hourly space velocity
  - $\text{H}_2$ -to- $\text{CO}_2$  stoichiometry
  - Fraction of electrochemically produced hydrogen



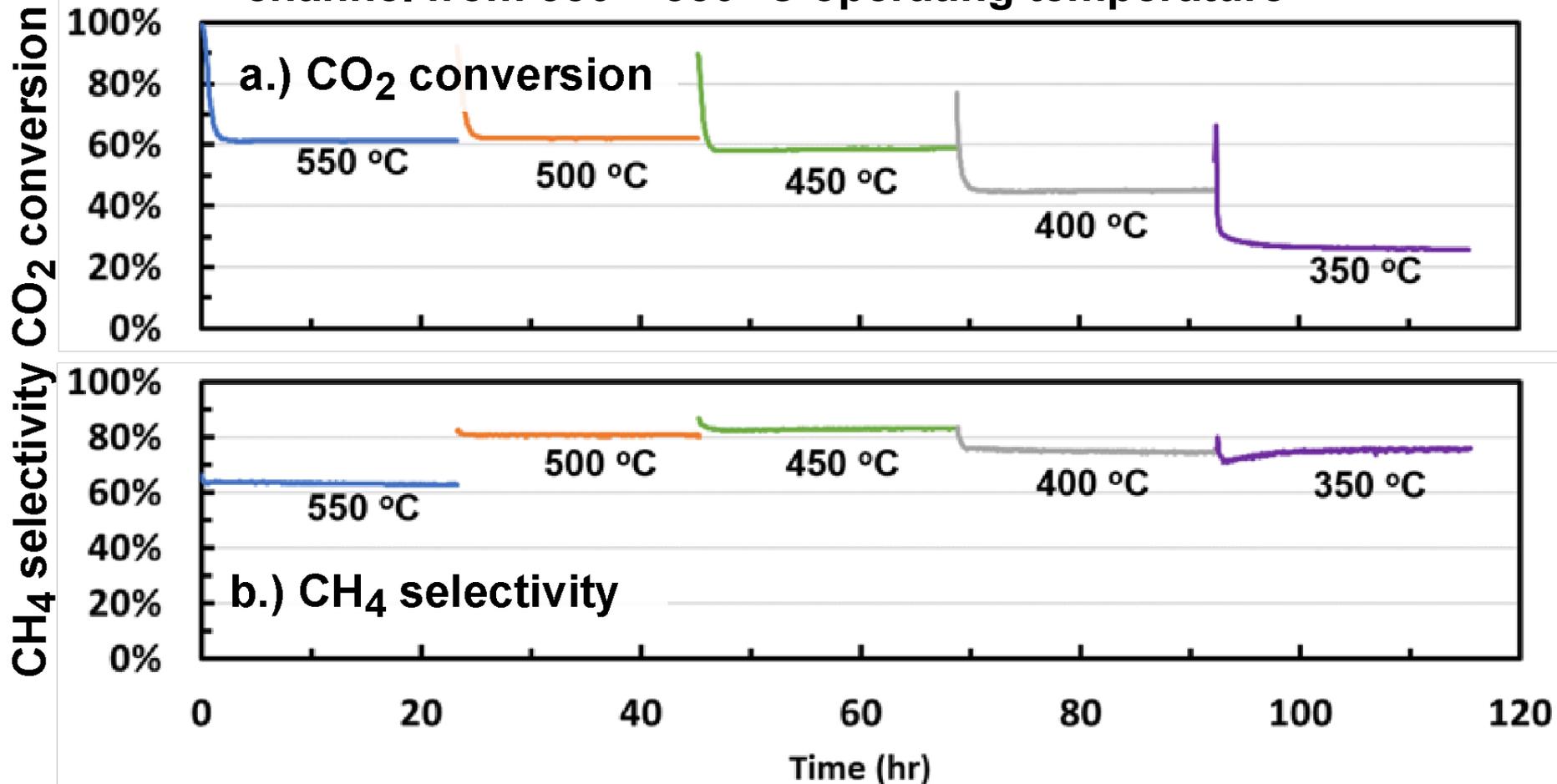
# Initial studies: CO<sub>2</sub> conversion and CH<sub>4</sub> selectivity *in absence* of electrochemically produced H<sub>2</sub>



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CO<sub>2</sub> conversion and CH<sub>4</sub> selectivity with H<sub>2</sub> and CO<sub>2</sub> co-fed to fuel channel from 350 – 550 °C operating temperature

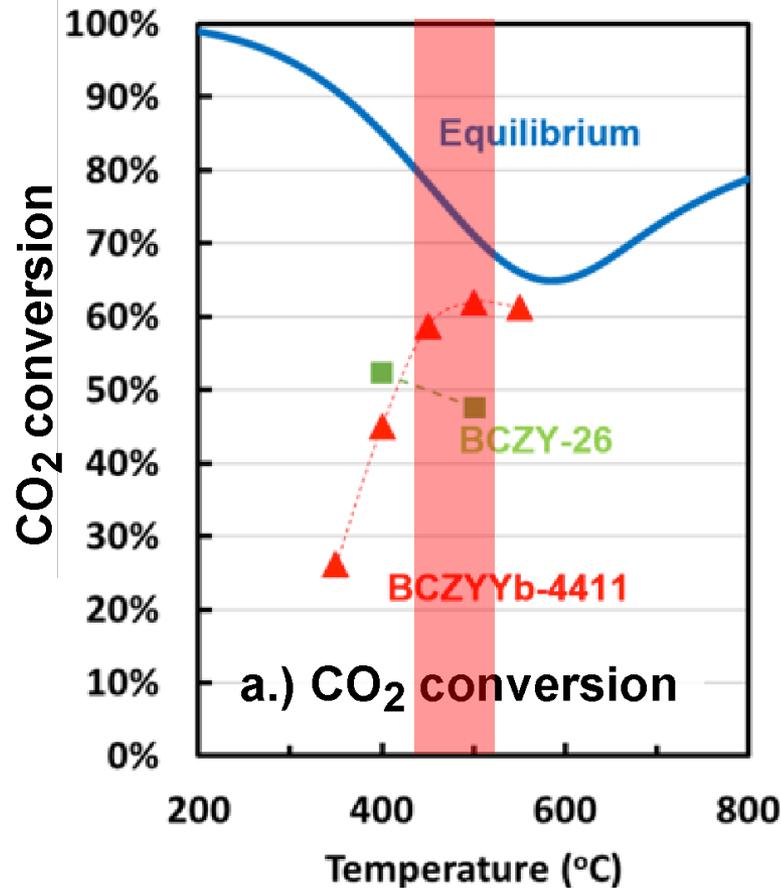


Steady results over ~ 120 hours provide confidence that materials are stable

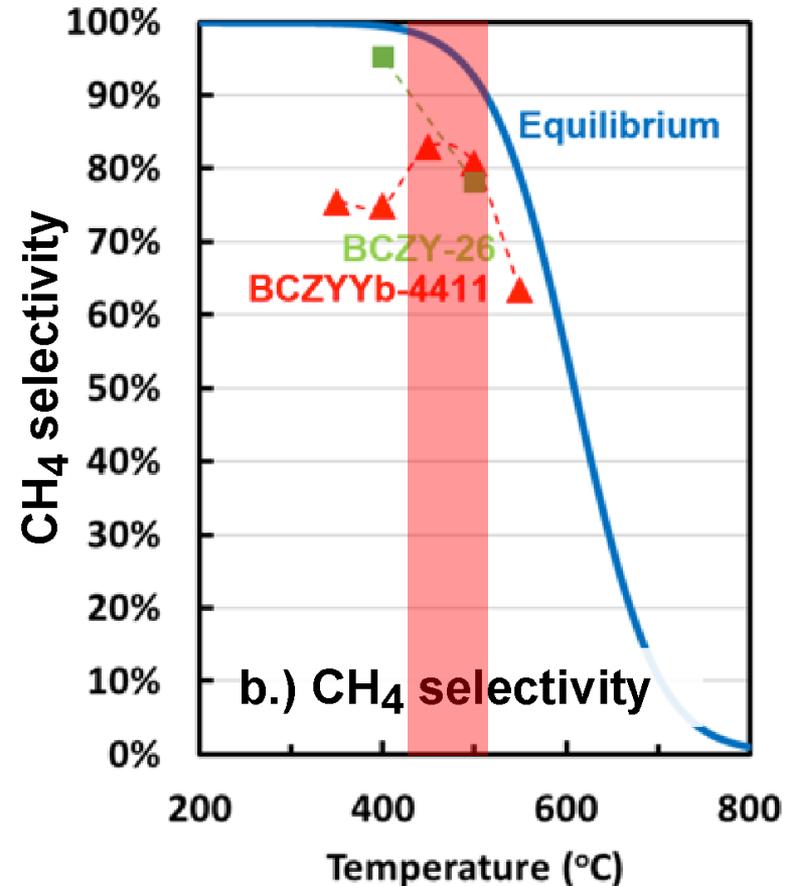
# Tradeoffs between Sabatier kinetics and limits of thermodynamics is evident



## CO<sub>2</sub> conversion



## CH<sub>4</sub> selectivity



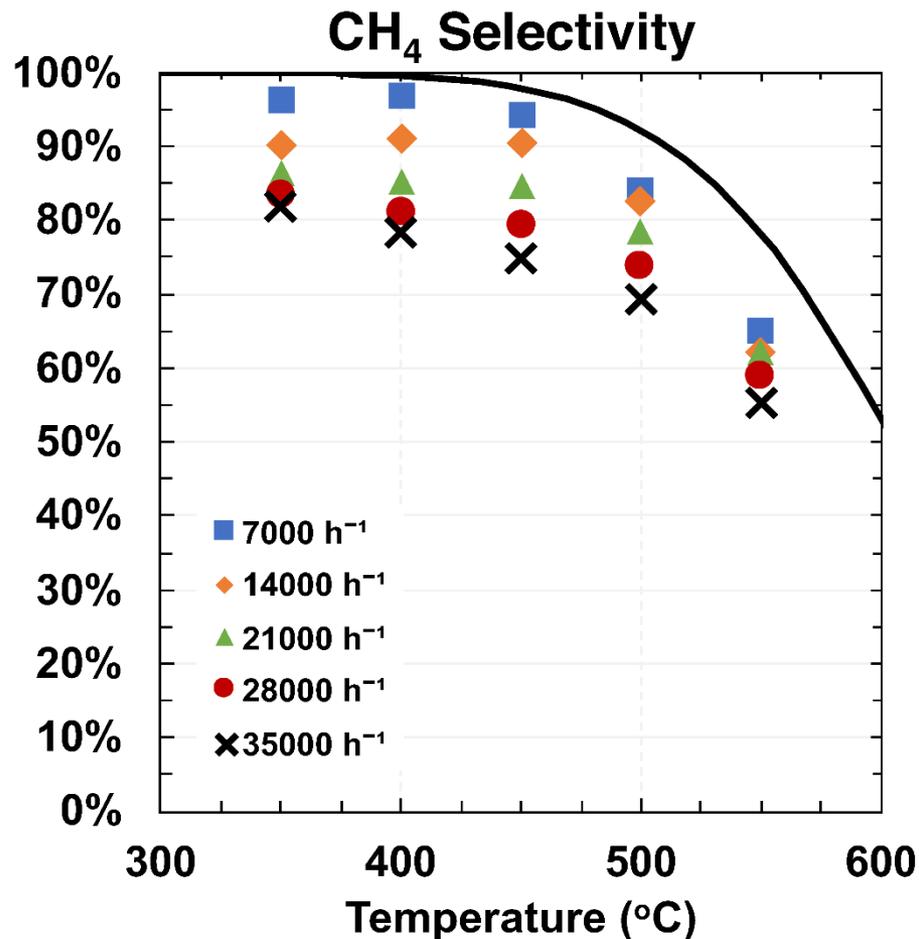
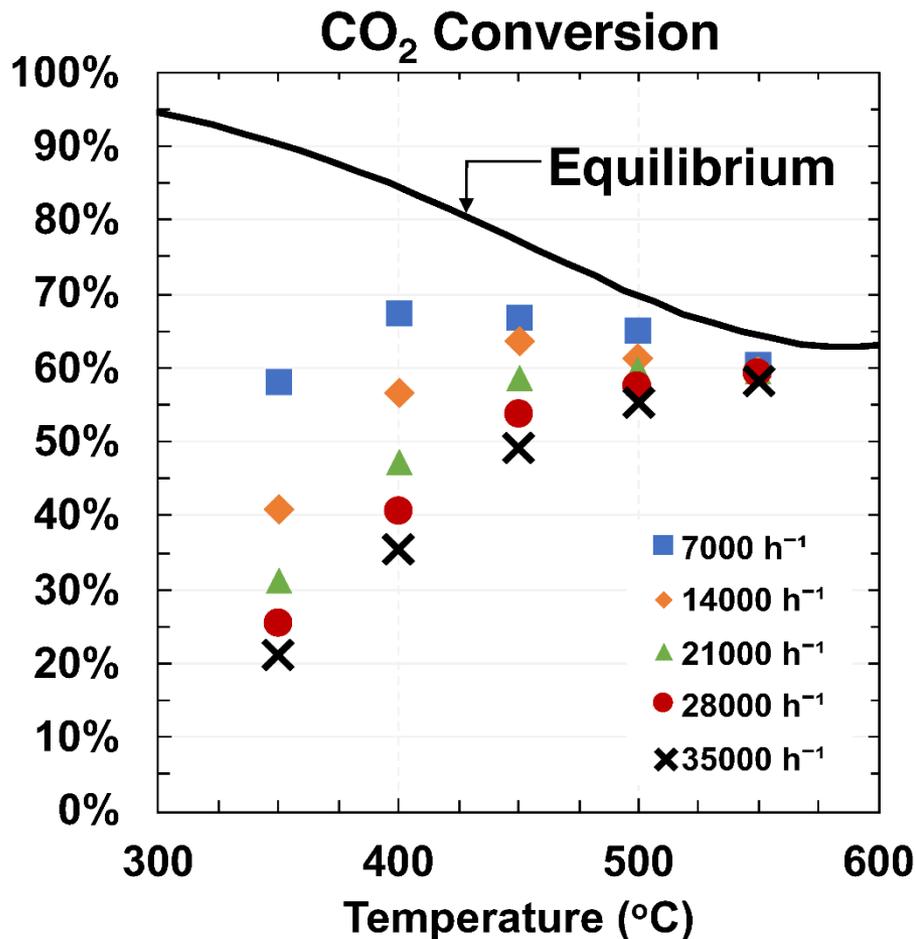
**Ideal operating temperature appears to be near 450 – 500 °C**

# As expected, higher CO<sub>2</sub> conversion & CH<sub>4</sub> selectivity are found with lower Gas Hourly Space Velocity



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Reasonable conversion and selectivity at 14,000 hr<sup>-1</sup>, 450 °C

# In summary, CSM has demonstrated encouraging preliminary results with the Sabatier Electrolyzer



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- **Stability of proton-conducting ceramics in high CO<sub>2</sub> is evident**
  - **Over 100 hours of continuous operation with no performance degradation**
- **Encouraging CO<sub>2</sub> conversion and CH<sub>4</sub> selectivity demonstrated**
  - **All tests to date reflect the zero-electrolysis “bound”**
  - **CO<sub>2</sub> conversion over 60% at 450 °C**
  - **CH<sub>4</sub> selectivity over 80% at 450 °C**
- **Gas Hourly Space Velocity can dramatically alter performance**
  - **Reasonable CO<sub>2</sub> conversion and CH<sub>4</sub> selectivity at 14,000 hr<sup>-1</sup>**

## Going forward

- **Explore the other “bound” of Sabatier Electrolyzer**
  - **All hydrogen produced through electrolysis of H<sub>2</sub>O**
- **Execute energy efficiency and mass analyses**
  - **Compare results with current state-of-the-art**

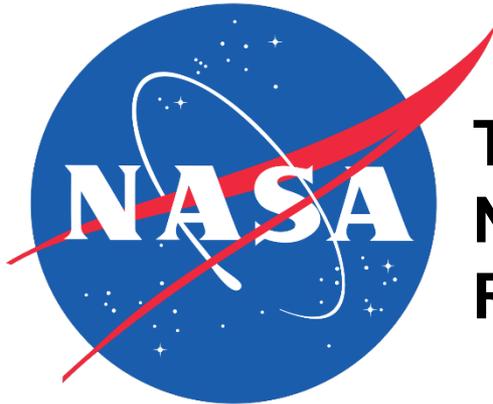
# Acknowledgements



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**Thank you for your kind attention!**

